

**JOHNSON™**



# mmWave Catalog



**cinch**  
CONNECTIVITY SOLUTIONS  
a bel group

[belfuse.com/cinch](https://belfuse.com/cinch)

# About Bel

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Bel is a publicly traded company that has been operated by the same family for over 65 years. Our history of organic growth and acquisitions have broadened our product portfolio. This has established Bel as a world leader with a diverse offering of power, protection and interconnect products. We design and manufacture these products which are primarily used in the networking, telecommunications, computing, military, aerospace, transportation and broadcasting industries. Bel's portfolio of products also finds application in the automotive, medical and consumer electronics markets.

# About Johnson

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Johnson™ designs and manufactures an industry-leading line of RF coaxial connectors and adapters, available in both 50 and 75 Ohm versions, operating up to 67GHz. The range of products available within the Johnson product line includes board and cable mount connectors across subminiature, micro-miniature, ultra-miniature and millimeter wave classes as well as semi-rigid, conformable, and flexible RF coaxial cables. Johnson connectors are designed to provide the highest quality data transmission for data, audio, and video applications.

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## Product Specifications

The Johnson 1.0mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission.

- Precision manufacturing allows superior electrical performance > 110 GHz with VSWR performance to > 1.38 Max
- Connector mating interface per > IEEE 287 GPC
- Mating interface control provides consistent electrical performance
- Available in screw-in end launch, panel mount and spark plug connector styles. Same series adapters are also available.

### Materials

<b>Bodies</b>	Stainless Steel / Passivated per QQ-S-764
<b>Contacts</b>	Beryllium copper / Gold plated per QQ-C-530
<b>Insulater</b>	ULTEM 1000 Amber, PEEK, PTFE

### Environmental

<b>Temperature Range</b>	-65°C to +165°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B
<b>Shock</b>	MIL-STD-202, Method 213, Condition I
<b>Vibration</b>	MIL-STD-202, Method 204, Condition D
<b>Moisture Resistance</b>	MIL-STD-202, Method 106

### Electrical

<b>Impedance</b>	50 Ohm
<b>Frequency Range</b>	DC to 110 GHz
<b>VSWR</b>	1.38:1 maximum
<b>Working Voltage</b>	150 (VRMS maximum at sea level)
<b>Dielectric Withstanding Voltage</b>	500 (VRMS maximum at sea level)
<b>Insertion Loss</b>	< 0.6 dB
<b>Insulation Resistance</b>	5000 (megohms minimum)
<b>Resistance</b>	Center Contact: 4.0 (milliohms maximum)      Outer Contact: 2.5 (milliohms maximum)
<b>Return Loss</b>	-15dB Max DC - 67 GHz -10dB Max 67 - 110 GHz

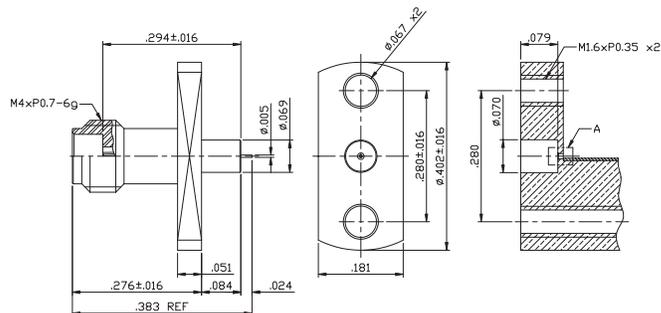
### Mechanical

<b>Engagement Design</b>	IEEE 287 GPC, Series 1.0mm
<b>Engagement/Disengagement Force</b>	0.56 N / 0.28 N Maximum
<b>Mating Torque</b>	0.45 N m
<b>Coupling Proof Torque</b>	0.7 N m
<b>Coupling Nut Retention</b>	220 N Minimum
<b>Contact Retention</b>	10 N Minimum

## End Launch Connectors

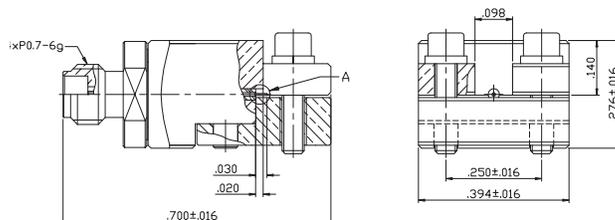
### Jack, Female End Panel End Launch

Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0701-601	Stainless Steel/Passivated	50 Ohms	110 GHz	> 1.38 Max



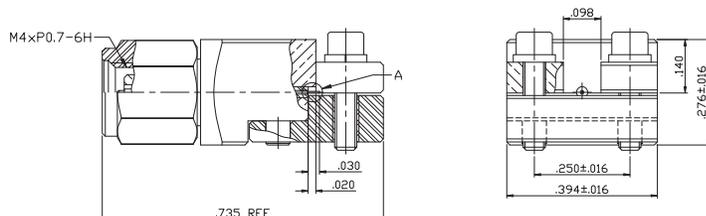
### Jack, Screw-on Type, Female End Launch Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0701-801	Gold-Plated Brass	50 Ohms	110 GHz	> 1.38 Max



### Jack, Screw-on Type, Male End Launch Jack

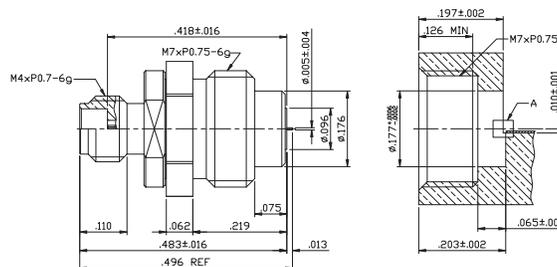
Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0801-801	Gold-Plated Brass	50 Ohms	110 GHz	> 1.38 Max



# Sparkplug Connectors

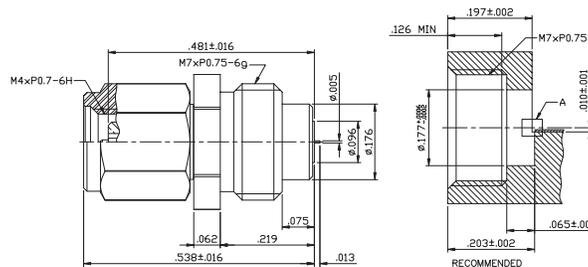
## Female Sparkplug

Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0701-001	Gold-Plated Brass	50 Ohms	110 GHz	> 1.38 Max



## Male Sparkplug

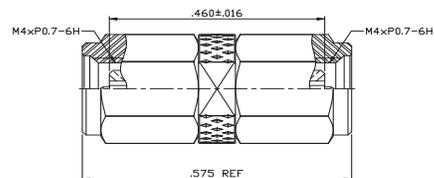
Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0801-001	Gold-Plated Brass	50 Ohms	110 GHz	> 1.38 Max



## Adapters

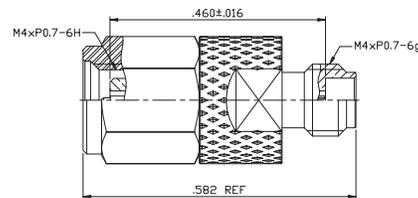
### Male to Male Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0901-801	Shell: Stainless Steel/ Passivated Body: Beryllium Copper/Gold Plated	50 Ohms	110 GHz	> 1.38 Max



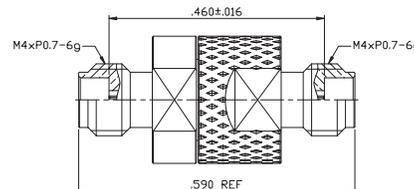
### Male to Female Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0901-811	Shell: Stainless Steel/ Passivated Body: Beryllium Copper/Gold Plated	50 Ohms	110 GHz	> 1.38 Max



### Female to Female Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
149-0901-821	Shell: Stainless Steel/ Passivated Body: Beryllium Copper/Gold Plated	50 Ohms	110 GHz	> 1.38 Max



## Product Specifications

The Johnson 1.85mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission.

- Precision manufacturing allows superior electrical performance to 67GHz with VSWR performance to 1.35
- Connector mating interface per IEC 61169-32
- Mating interface control provides consistent electrical performance
- Available in end launch, 2 hole and 4 hole flange mount styles

### Materials

<b>Bodies</b>	Stainless steel/passivated per QQ-8-626, gold-plated per MIL-G-45204 0.00005" minimum
<b>Contacts</b>	Female - beryllium copper per QQ-C-530, gold-plated per MIL-G-45204 0.00005" minimum
<b>Insulator</b>	Peek; Ultem 1000, PCTFF, KEL-F

### Environmental (Meets or exceeds the applicable paragraph of MIL-C-39012)

<b>Temperature Range</b>	-65°C to +165°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B
<b>Corrosion</b>	MIL-STD-202, Method 101, Condition B
<b>Shock</b>	MIL-STD-202, Method 213, Condition I
<b>Vibration</b>	MIL-DTL-202, Method 204, Condition D
<b>Moisture Resistance</b>	MIL-DTL-202, Method 106

### Electrical (Meets or exceeds the applicable paragraph of MIL-C-39012)

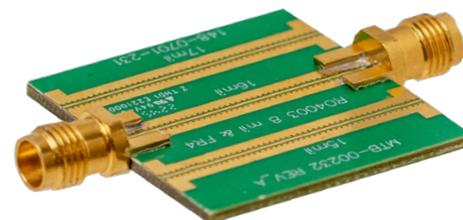
<b>Impedance</b>	50 Ohm
<b>Frequency Range</b>	0 - 67 GHz
<b>VSWR</b>	1.3 maximum
<b>Working Voltage</b>	150 (VRMS maximum at sea level)
<b>Dielectric Withstanding Voltage</b>	500 (VRMS maximum at sea level)
<b>Insertion Loss</b>	0.05 x f (GHz) (dB maximum)
<b>Insulation Resistance</b>	5000 (megohms minimum)
<b>Insulation Resistance</b>	Center Contact: 4.0 (milliohms maximum)      Outer Contact: 2.5 (milliohms maximum)
<b>RF Leakage</b>	-90dB (dB minimum, tested at 2.5GHz)

### Mechanical

<b>Engagement Design</b>	MIL-STD-348, series 1.85mm
<b>Engagement/Disengagement Force</b>	2 inch-pounds maximum
<b>Mating Torque</b>	7 to 10 inch-pounds
<b>Coupling Proof Torque</b>	15 inch-pounds minimum
<b>Coupling Nut Retention</b>	60 pounds minimum
<b>Contact Retention</b>	6 pounds minimum axial force (captivated contacts)



## Self- Fixture End Launch



### Materials

<b>Bodies</b>	Brass per ASTM B16, gold plated* per MIL-DTL-45204 .00001" min. or nickel plated per SAE-AMS-QQ-N-290
<b>Contacts</b>	Male - brass per ASTM B16, gold plated per MIL-DTL-45204 .00003" min. Female - beryllium copper per ASTM B196, gold plated per MIL-DTL-45204 .00003" min
<b>Insulater</b>	Insulators: PTFE fluorocarbon per ASTM 4894 and ASTM 4895
<b>Nut Retention Spring</b>	Beryllium copper per ASTM B196. Unplated
<b>Mounting Hardware</b>	Brass per ASTM B16 or SAE-AMS-QQ-N-290, gold plated per MIL-DTL-45204 .00001 min. or nickel plated per SAE-AMS-QQ-N-290

### Environmental

<b>Temperature Range</b>	-65° to + 165° C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B
<b>Corrosion</b>	MIL-STD-202, Method 101, Condition B
<b>Shock</b>	MIL-STD-303, Method 213, Condition
<b>Vibration</b>	MIL-STD-202, Method 204, Condition D
<b>Moisture Resistance</b>	MIL-STD-202, Method 106

### Electrical

<b>Impedance</b>	50 Ohm
<b>Frequency Range</b>	0-18 GHz (26.5 GHz for High Frequency Model)
<b>VSWR</b>	Dependent upon application
<b>Working Voltage</b>	335 V @ Sea Level, 85 V @ 70,000 feet altitude
<b>Dielectric Withstanding Voltage</b>	1000
<b>Insulation Resistance</b>	5000 (megohms minimum)
<b>Contact Resistance (milliohms max)</b>	3.0 Initial, 4.0 after environmenta
<b>Corona Level (Volts min at 70,000 feet)</b>	250
<b>RF High Potential Withstanding Voltage</b>	(VRMS min tested at 4 and 7 MHz): 670

### Mechanical

<b>Engagement Design</b>	MIL-PRF-39012, Series SMA Engagement/Disengagement Force: 2 lb-in max
<b>Mating Torque</b>	7 to 10 lb-in
<b>Coupling Proof Torque</b>	15 lb-in min
<b>Coupling Nut Retention</b>	60 lbs min
<b>Contact Retention Force</b>	6 lbs min axial force, 4 oz-in min torqu
<b>Durabilit</b>	500 cycles min

\* All gold plated parts include a .00005" min. nickel underplate barrier layer.

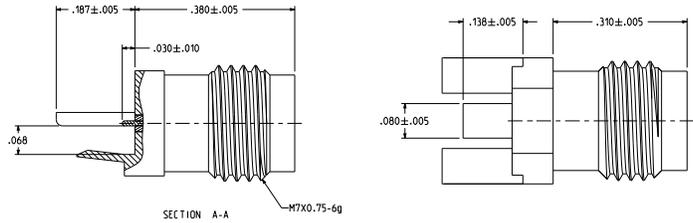
\* Board thickness is demonstrated in inches (millimeters).

### NOTE:

Self Fixture End Launch Connectors are avalibale in 1.85mm, 2.4mm and 2.92mm

## Jack, PCB End Launch, Self-Fixture Design

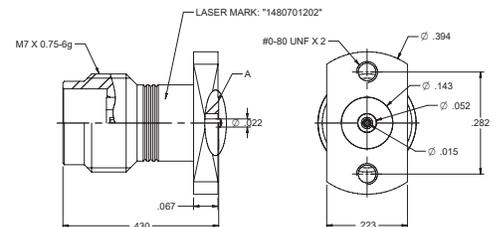
Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-231	Stainless Steel/Passivated	50 Ohms	67GHz	Dependant on Application



## Vertical Launch Connectors

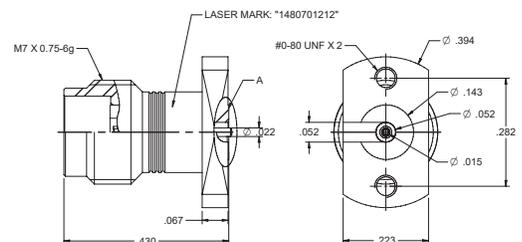
### Jack, Vertical Launch Solderless PCB Compression Mount, Stripline

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-202	Stainless Steel/Passivated	50 Ohms	67GHz	Typical VSWR 1.20



### Jack, Vertical Launch Solderless PCB Compression Mount, Microstrip

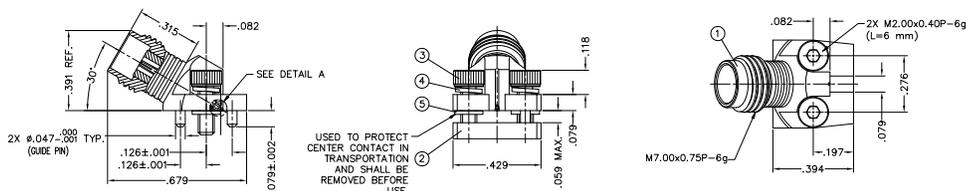
Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-212	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



## Angled Precision RF Coax Connectors

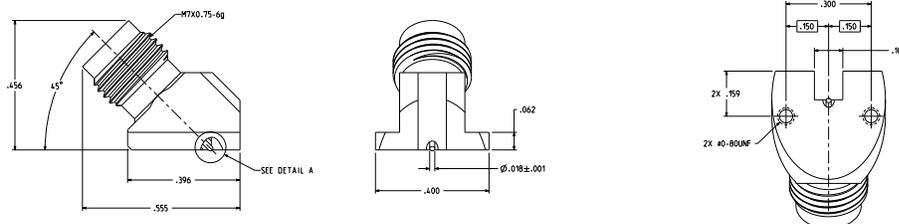
### 1.85 mm Jack, Solderless PCB Mount

Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
148-0791-301	30°	Beryllium Copper, Gold-Plated	50 Ohms	1.35 Max to 67 GHz	DC - 67 GHz



### 1.85 mm Jack, Solderless PCB Mount

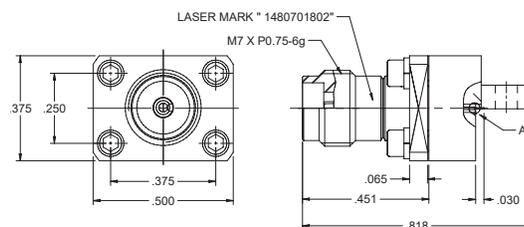
Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
148-0701-221	45°	Beryllium Copper, Gold-Plated	50 Ohms	1.5 Max to 67 GHz	DC - 67 GHz



## Low Profile Connectors – (at 0.375 Height)

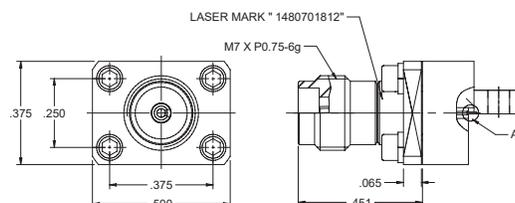
### Jack, Screw-on Type, Low profile, 0.005" Pin

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-802	Stainless Steel/Passivated	50 Ohms	67GHz	Typical VSWR 1.20



### Jack, Screw-on Type, Low profile, 0.007" Pin

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-812	Stainless Steel/Passivated	50 Ohms	67GHz	Typical VSWR 1.20

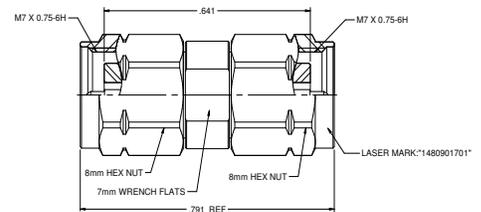


## Same Series Adapters

1.85mm same series adapters are precision manufactured to RF component industry specifications, with a maximum frequency of 67GHz, and VSWR up to 1.20. Available in jack to jack, jack to plug, and plug to plug configurations.

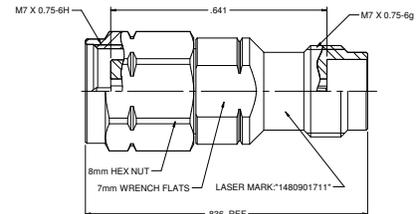
### Plug to Plug Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0901-701	Stainless Steel/Passivated	50 Ohms	67GHz	1.20



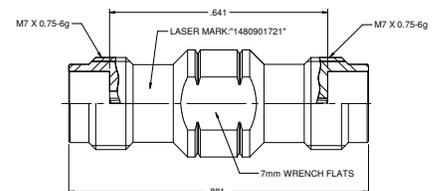
### Plug to Jack Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0901-711	Stainless Steel/Passivated	50 Ohms	67GHz	1.20



### Jack to Jack Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0901-721	Stainless Steel/Passivated	50 Ohms	67GHz	1.20

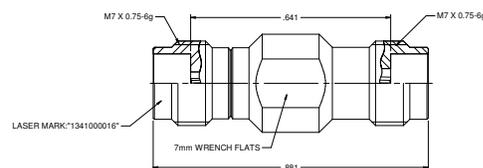


## Between Series Adapters

1.85mm between series adapters are precision manufactured to RF component industry specifications, and adapt to the 2.4mm and SMPM standards, with a maximum frequency of 50 and 65GHz, and VSWR of 1.15-1.25. Available in jack to jack, jack to plug, plug to jack and plug to plug configurations.

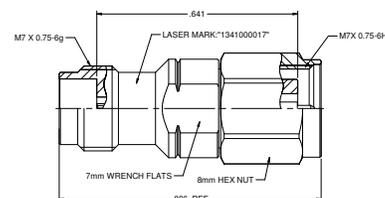
### Adapter Assembly, 1.85mm Jack to 2.4mm Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-016	Stainless Steel/Passivated	50 Ohms	67GHz	1.15



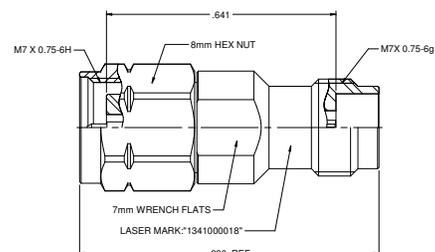
### Adapter Assembly, 1.85mm Jack to 2.4mm Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0901-711	Stainless Steel/Passivated	50 Ohms	67GHz	1.15



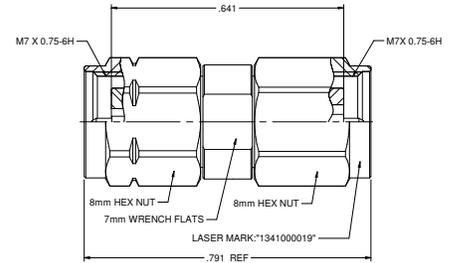
### Adapter Assembly, 1.85mm Plug to 2.4mm Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-018	Stainless Steel/Passivated	50 Ohms	50GHz	1.15



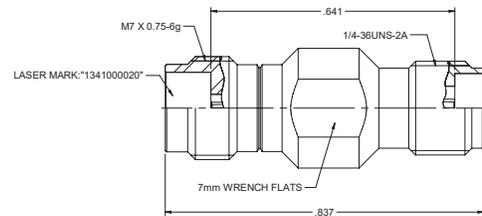
## Adapter Assembly, 1.85mm Plug to 2.4mm Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-019	Stainless Steel/Passivated	50 Ohms	50GHz	1.15



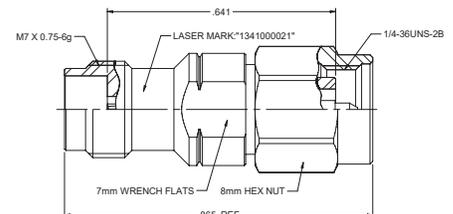
## Adapter Assembly, 1.85mm Jack to 2.92mm Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-020	Stainless Steel/Passivated	50 Ohms	46.5Hz	1.15



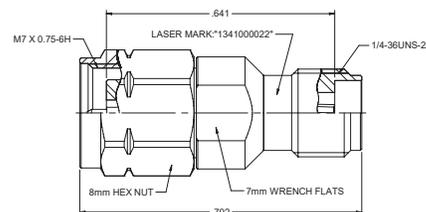
## Adapter Assembly, 1.85mm Jack to 2.92mm Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-021	Stainless Steel/Passivated	50 Ohms	46.5Hz	1.15



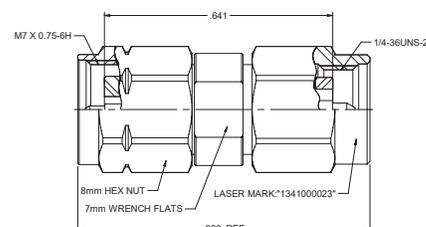
## Adapter Assembly, 1.85mm Plug to 2.92mm Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-022	Stainless Steel/Passivated	50 Ohms	46.5Hz	1.15



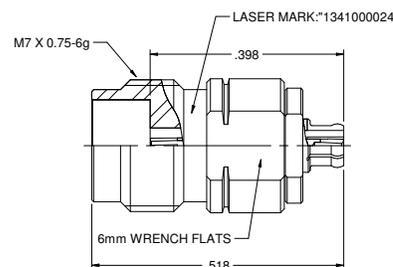
## Adapter Assembly, 1.85mm Plug to 2.92mm Pkug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-023	Stainless Steel/Passivated	50 Ohms	46.5Hz	1.15



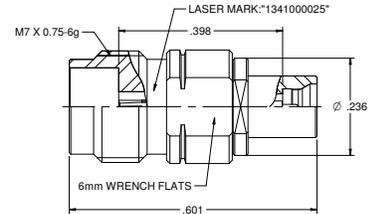
## Adapter Assembly, 1.85mm Jack to SMPM Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-024	Stainless Steel/Passivated	50 Ohms	65GHz	1.25



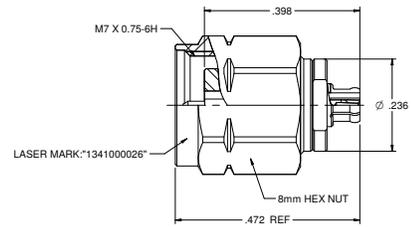
## Adapter Assembly, 1.85mm Jack to SMPM Male (Full Detent)

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-025	Stainless Steel/Passivated	50 Ohms	65GHz	1.25



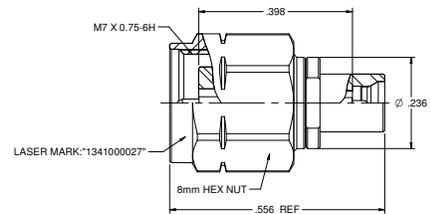
## Adapter Assembly, 1.85mm Plug to SMPM Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-026	Stainless Steel/Passivated	50 Ohms	65GHz	1.25



## Adapter Assembly, 1.85mm Plug to SMPM Male (Full Detent)

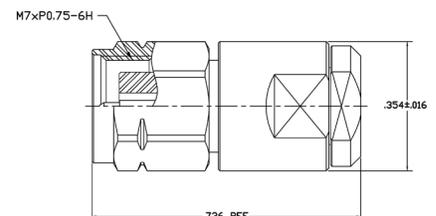
Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-027	Stainless Steel/Passivated	50 Ohms	65GHz	1.25



## Terminations

### Termination Plug (1/4 Watts) Same Series

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0801-801	Stainless Steel/Passivated	50 Ohms	67GHz	1.30



## Product Specifications

The Johnson 2.4mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission.

- Precision manufacturing allows superior electrical performance with maximum VSWR of 1.30 at 50 GHz
- Connector mating interface per MIL-STD-348, and intermateable with 1.85mm connector series.
- Mating interface control provides consistent electrical performance
- Available in end launch, 2 hole and 4 hole flange mount styles

### Materials

<b>Bodies</b>	Stainless steel/passivated per QQ-8-626, gold-plated per MIL-G-45204 0.00005" minimum
<b>Contacts</b>	Female - beryllium copper per QQ-C-530, gold-plated per MIL-G-45204 0.00005" minimum
<b>Insulator</b>	Peek; Ultem 1000, PCTFF, KEL-F

### Environmental (Meets or exceeds the applicable paragraph of MIL-C-39012)

<b>Temperature Range</b>	-65°C to +165°C
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B
<b>Corrosion</b>	MIL-STD-202, Method 101, Condition B
<b>Shock</b>	MIL-STD-202, Method 213, Condition I
<b>Vibration</b>	MIL-DTL-202, Method 204, Condition D
<b>Moisture Resistance</b>	MIL-DTL-202, Method 106

### Electrical

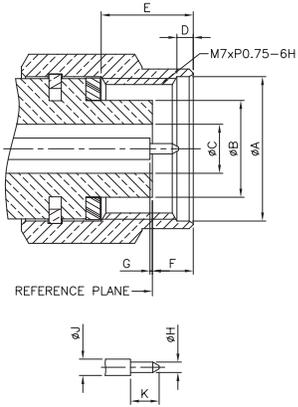
<b>Impedance</b>	50 Ohm
<b>Frequency Range</b>	0 - 50 GHz
<b>VSWR</b>	1.25 maximum
<b>Working Voltage</b>	150 (VRMS Maximum)
<b>Dielectric Withstanding Voltage</b>	500 (VRMS minimum)
<b>Insertion Loss</b>	0.05 x f (GHz), dB maximum
<b>Insulation Resistance</b>	5000 (megohms minimum)
<b>Contact Resistance</b>	Center Contact: 4.0 (milliohms maximum)      Outer Contact: 2.5 (milliohms maximum)
<b>RF Leakage</b>	-90dB (dB minimum, tested at 2.5GHz)

### Mechanical

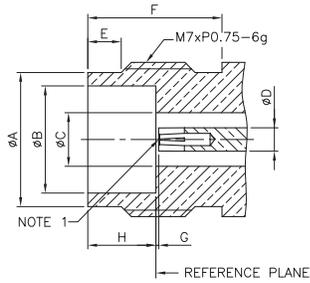
<b>Engagement Design</b>	MIL-STD-348, series 2.4mm
<b>Engagement/Disengagement Force</b>	2 inch-pounds maximum
<b>Mating Torque</b>	7 to 10 inch-pounds
<b>Coupling Proof Torque</b>	15 inch-pounds minimum
<b>Coupling Nut Retention</b>	60 pounds minimum
<b>Contact Retention</b>	6 pounds minimum axial force (captivated contacts)

# 2.4mm

## Mating Engagement: 2.4mm Series per MIL-STD-348



Plug	Minimum	Maximum
A	7.01mm	7.11mm
B	4.72mm	4.75mm
C	2.39mm	2.41mm
D	0.51mm	0.76mm
E	3.56mm	3.81mm
F	1.85mm	2.67mm
G	0mm	0.08mm
H	0.5mm	0.52mm
J	1.03mm	1.05mm
K	1.35mm	1.45mm

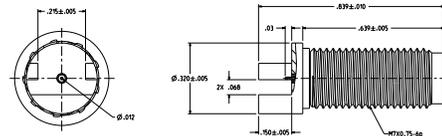


Jack	Minimum	Maximum
A	5.79mm	5.89mm
B	4.77mm	4.79mm
C	2.39mm	2.41mm
D	1.03mm	1.05mm
E	1.40mm	1.65mm
F	5.99mm	-
G	0mm	0.08mm
H	3mm	3.1mm

## End Launch Connectors

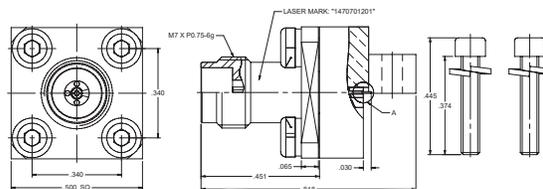
### Jack, Bulkhead

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-411	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.50



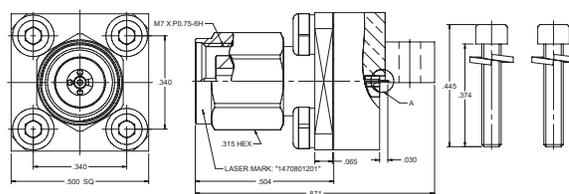
## Jack, Screw-On Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-201	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



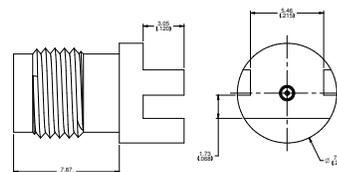
## Plug, Screw-On Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0801-201	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20-1.25



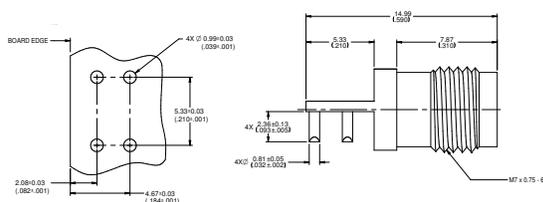
## Jack, 0.062" Board thickness, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-241	Gold-Plated Brass	50 Ohms	50GHz	Typical VSWR 1.5



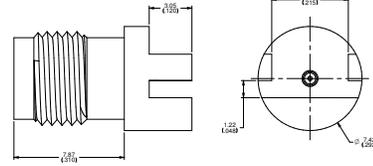
## PC Mount Jack, Thru-Hole, Round Body, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-251	Gold-Plated Brass	50 Ohms	50GHz	Typical VSWR 1.5



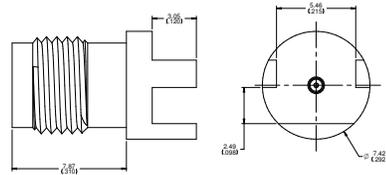
## Jack, 0.042" Board thickness, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-261	Gold-Plated Brass	50 Ohms	50GHz	Typical VSWR 1.5



## Jack, 0.093" Board thickness, Solder Type

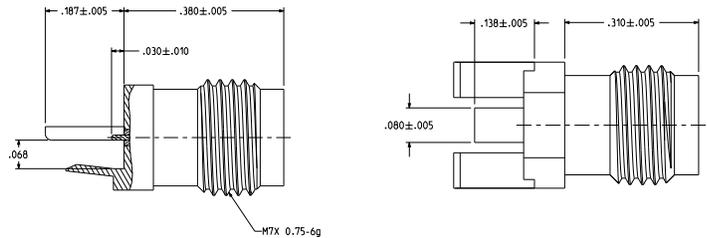
Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-271	Gold-Plated Brass	50 Ohms	50GHz	Typical VSWR 1.5



## Self-Fixture End Launch Connector

### Jack, PCB End Launch, Self-Fixture Design

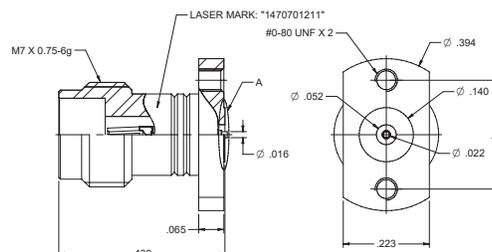
Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-231	Stainless Steel/Passivated	50 Ohms	67GHz	Dependant on Application



## Vertical Launch Connectors

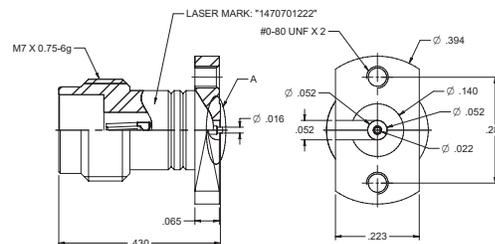
### Jack, Vertical 2-Hole Flange PCB Compression Mount, Stripline

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-211	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



### Jack, Vertical 2-Hole Flange PCB Compression Mount, Microstrip

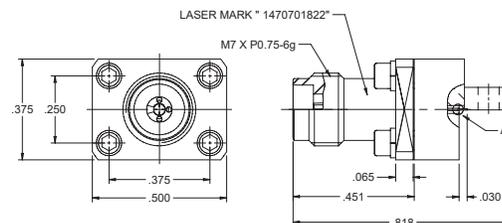
Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-222	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



## Low Profile Connectors – (at 0.375 Height)

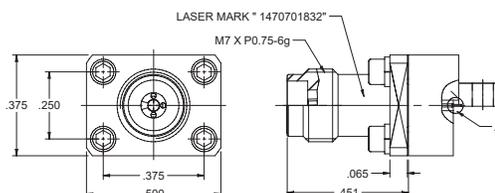
### Jack, Screw-on Type, Low profile, 0.005" Pin

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-822	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



### Jack, Screw-on Type, Low profile, 0.007" Pin

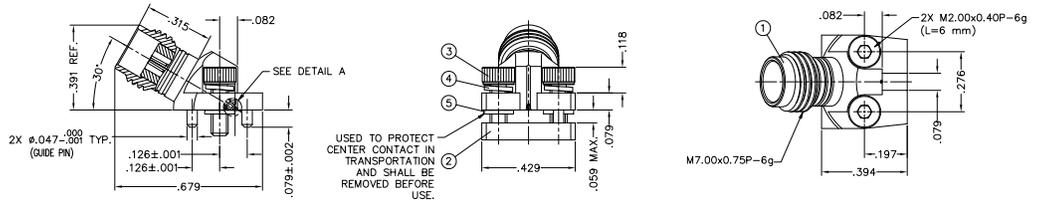
Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-832	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



## Angled Precision RF Coax Connectors

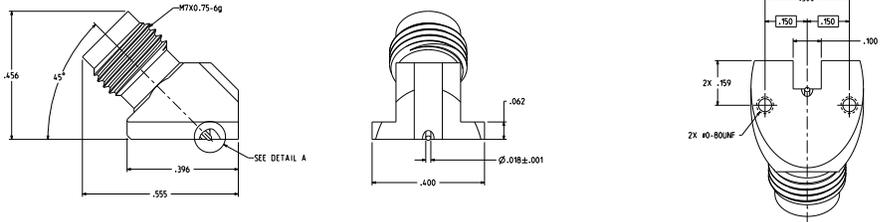
### 2.4 mm Jack, Solderless PCB Mount

Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
147-0791-301	30°	Beryllium Copper, Gold-Plated	50 Ohms	1.30 Max to 50 GHz	DC - 50 GHz



### 2.4 mm Jack, Solderless PCB Mount

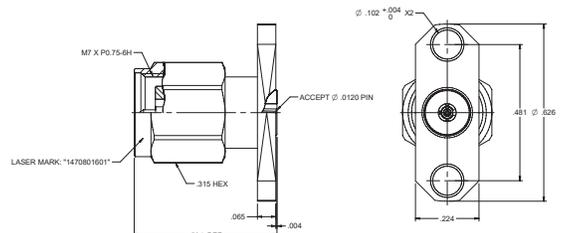
Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
147-0701-281	45°	Beryllium Copper, Gold-Plated	50 Ohms	1.5 Max to 50 GHz	DC - 50 GHz



## Flange Connectors

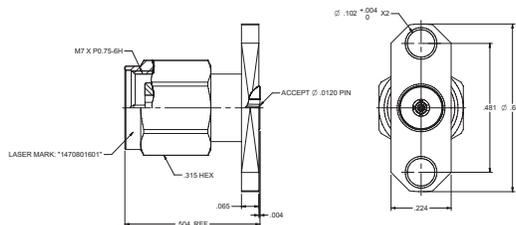
### Plug, 2-Hole Flange Mount Jack Receptacle

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-601	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



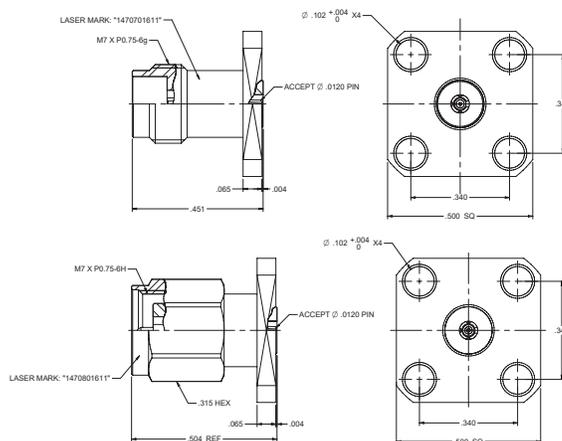
## 2-Hole Flange Mount Plug Receptacle

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0801-601	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



## 4-Hole Flange Mount Jack and Plug Receptacle

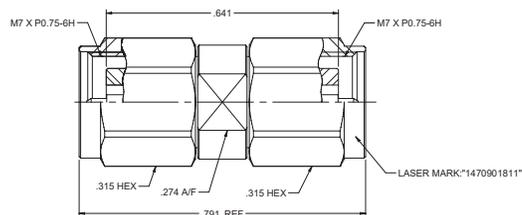
Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-611	Stainless Steel/Passivated	50 Ohms	50GHz	1.20
147-0801-611	Stainless Steel/Passivated	50 Ohms	50GHz	1.20



## Same Series Adapters

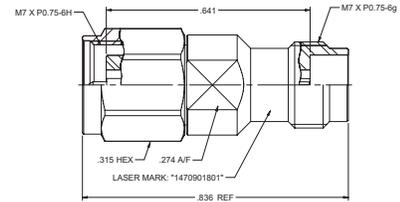
### Plug to Plug Same Series Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0801-201	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20-1.25



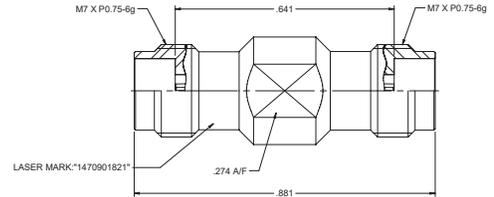
## Plug to Jack Same Series Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0901-801	Stainless Steel/Passivated	50 Ohms	50GHz	1.20



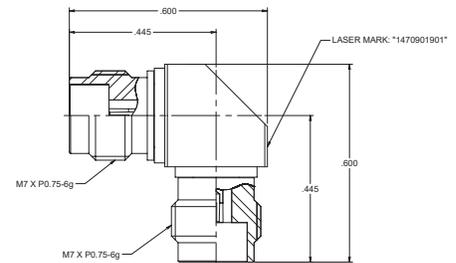
## Jack to Jack Same Series Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0901-821	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



## Right Angle Jack to Jack Same Series Adapter

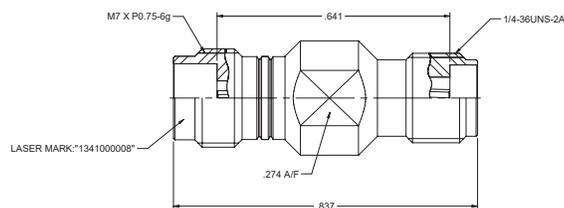
Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0901-901	Stainless Steel/Passivated	50 Ohms	50GHz	Typical VSWR 1.20



## Between Series Adapters

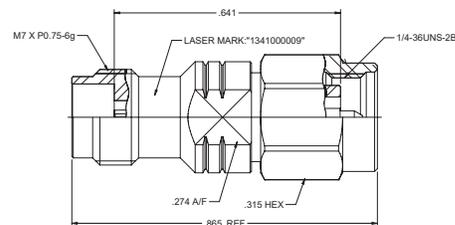
### Between Series, 2.4mm Jack to 2.92mm Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-008	Stainless Steel/Passivated	50 Ohms	40GHz	DC - 4GHz 1.05
				4 - 20GHz 1.08
				20 - 40GHz 1.15



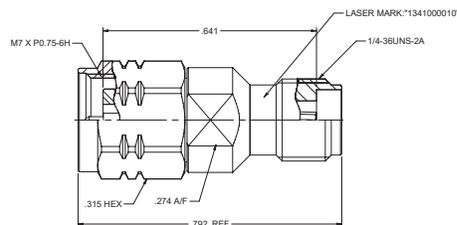
### Between Series, 2.4mm Jack to 2.92mm Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-009	Stainless Steel/Passivated	50 Ohms	40GHz	DC - 4GHz 1.05
				4 - 20GHz 1.08
				20 - 40GHz 1.15



### Between Series, 2.4mm Plug to 2.92mm Jack

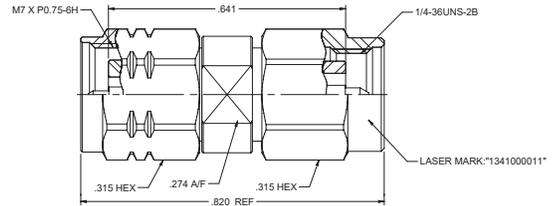
Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-010	Stainless Steel/Passivated	50 Ohms	40GHz	DC - 4GHz 1.05
				4 - 20GHz 1.08
				20 - 40GHz 1.15



# 2.4mm

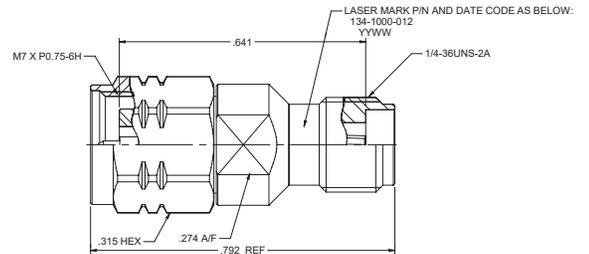
## Between Series, 2.4mm Plug to 2.92mm Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-0011	Stainless Steel/Passivated	50 Ohms	40GHz	DC - 4GHz 1.05
				4 - 20GHz 1.08
				20 - 40GHz 1.15



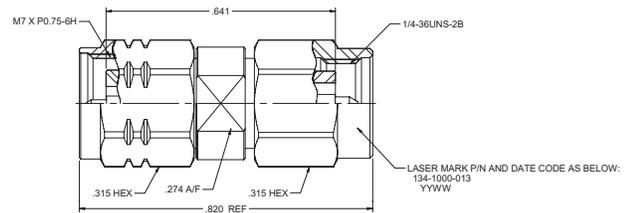
## Between Series, 2.4mm Jack To SMP Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-012	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



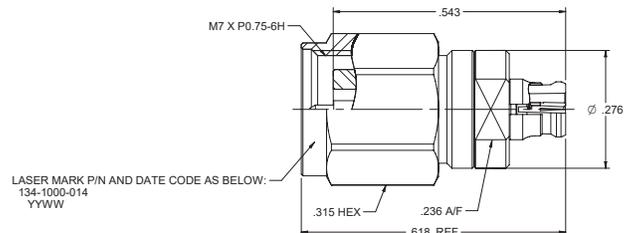
## Between Series, 2.4mm Jack To SMP Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-013	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



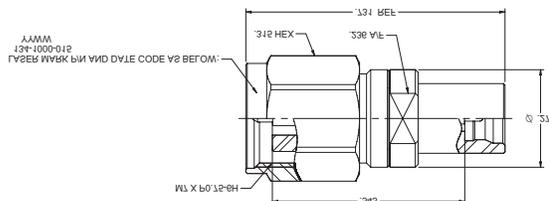
## Between Series, 2.4mm Plug To SMP Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-014	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



## Between Series, 2.4mm Plug To SMP Male (Limited Detent)

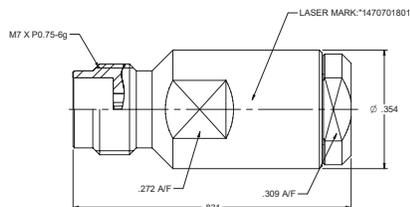
Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-015	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



## Terminations

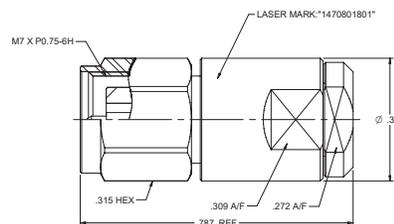
### Termination Jack (1/4 Watts) Same Series

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0701-801	Stainless Steel/Passivated	50 Ohms	50GHz	1.30



### Termination Plug (1/4 Watts) Same Series

Part Number	Material	Impedance	Maximum Frequency	VSWR
147-0801-801	Stainless Steel/Passivated	50 Ohms	50GHz	1.30



## Product Specifications

The Johnson 2.92mm Series Connector provides an excellent solution for demanding applications requiring high frequency transmission. 2.92mm connectors have a smaller internal body diameter than SMA, utilizing an air dielectric.

- Precision manufactured for superior electrical performance to 40GHz
- Connector mating interface per IEC 61169-35, and intermateable with 3.5mm and SMA connectors
- Female contacts in Jack connectors, have a unique three-slot construction, which enhances connectivity by creating a more rugged connector while reducing the chance of intermittent connections
- The field replaceable jacks are teamed with a high quality hermetic seal feed thru for use in sealed circuit modules
- The plug connector VSWR is 1.20 maximum to 40GHz and a 12 inch 2.92mm plug to plug cable assembly performs better than 1.35 VSWR to 40GHz
- The 2.92mm plug interface employs more precise dimensions than an SMA and uses a shorter snub nose male pin such that the connector bodies align before the contacts engage
- Precise assembly tooling assures excellent, repeatable contact and support bead location on cabled connectors
- Available in screw on type and solder type end launch, 2 hole and 4 hole flange mount styles

### Materials

<b>Bodies</b>	Stainless steel/passivated per QQ-B-626, gold plated per MIL-G-45204 0.00005in minimum or stainless steel/passivated per MIL-F-14072 B (EL) 300
<b>Contacts</b>	Female - beryllium copper per QQ-C-530, gold plated per MIL-G-45204 0.00005in minimum
<b>Contact Support Beads</b>	PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or modified PPE resin
<b>Seal Rings</b>	Silicone rubber per A-A-59588

### Environmental (Meets or exceeds the applicable paragraph of MIL-C-39012 [S/S BY MIL-PRF-39012D])

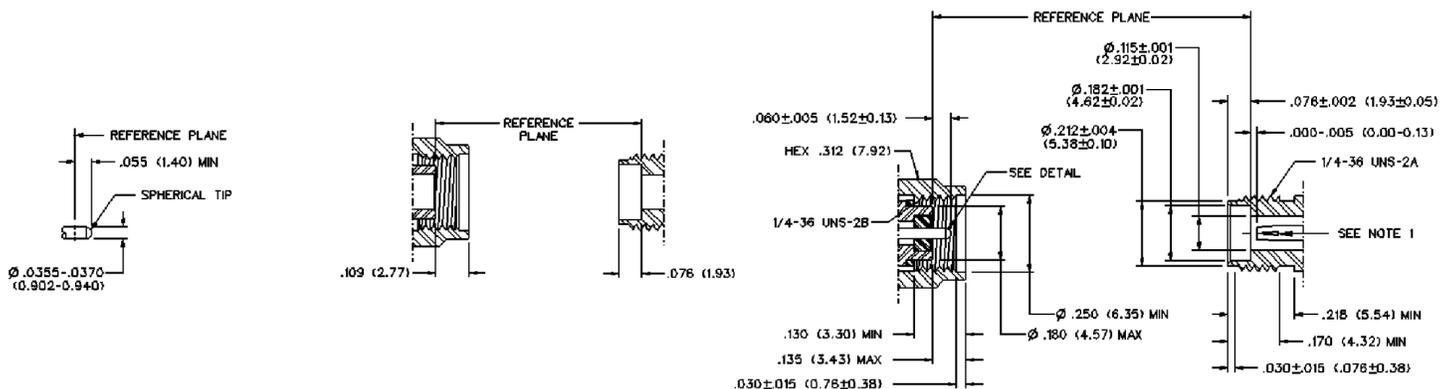
<b>Temperature Range</b>	-85°F to +329°F (-65°C to +165°C)	
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B	
<b>Corrosion</b>	MIL-STD-202, Method 101, Condition B	
<b>Shock</b>	MIL-STD-202, Method 213, Condition I	
<b>Vibration</b>	MIL-STD-202, Method 204, Condition D	
<b>Moisture Resistance</b>	MIL-STD-202, Method 106	
<b>Dielectric Withstanding Voltage</b>	1000 (VRMS minimum at sea level)	
0.086 Semi-Rigid and Field Replaceable	500 (VRMS minimum at sea level)	
0.141 Semi-Rigid and Adapters		
<b>Corona Level</b>	250 (volts minimum at 70,000 feet)	
0.086 Semi-Rigid and Field Replaceable	375 (volts minimum at 70,000 feet)	
0.141 Semi-Rigid and Adapters		
<b>Insertion Loss</b>	0.06 x f (GHz), tested at 6GHz (dB maximum)	
Adapters	0.03 x f (GHz), tested at 10GHz (dB maximum)	
Straight Semi-Rigid Cable Connectors		
<b>Insulation Resistance</b>	5,000 megohms minimum	
<b>Contact Resistance</b>	Initial	After Environmental
Center Contact Straight Cabled Connectors	3.0 (milliohms maximum)	4.0 (milliohms maximum)
Center Contact Adapters	4.0 (milliohms maximum)	6.0 (milliohms maximum)
Field Replaceable Connectors	6.0 (milliohms maximum)	8.0 (milliohms maximum)
Outer Contact (all connectors)	2.0 (milliohms maximum)	n/a (milliohms maximum)
Body to Cable (gold plated connectors)	0.5 (milliohms maximum)	n/a (milliohms maximum)
Body to Cable (passivated connectors)	5.0 (milliohms maximum)	n/a (milliohms maximum)
<b>RF Leakage</b>	-90 dB (dB minimum, tested at 2.5GHz)	
<b>RF High Potential Withstanding Voltage</b>	670 (VRMS minimum tested at 4 and 7MHz)	
0.086 Semi-Rigid and Field Replaceable	1000 (VRMS minimum tested at 4 and 7MHz)	
0.141 Semi-Rigid and Adapters		

## Mechanical

<b>Engagement Design</b>	MIL-STD-348, series 2.92mm	
<b>Engagement/Disengagement Force</b>	2 inch-pounds maximum	
<b>Mating Torque</b>	7 to 10 inch-pounds	
<b>Coupling Proof Torque</b>	15 inch-pounds minimum	
<b>Coupling Nut Retention</b>	60 pounds minimum	
<b>Contact Retention</b>	6 pounds minimum axial force (captivated contacts)	
<b>Cable Retention</b>	Axial Force (lbs)	Torque (in-oz)
0.086 Semi-Rigid	30	16
0.141 Semi-Rigid	60	55

Note: ID of female contact shall meet VSWR and connectivity requirements when mated with dia. 0.0355-0.0370 male pin  
 \*See typical return loss graph on next page

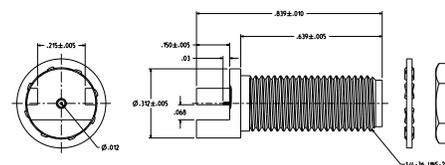
## Mating Engagement: 2.92mm Series per MIL-STD-348



## End Launch Connectors

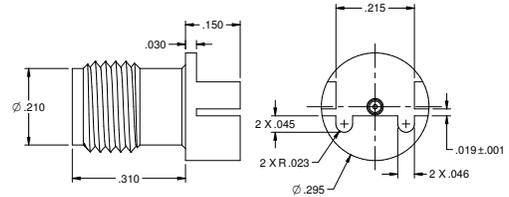
### Jack, Bulkhead

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-401	Stainless Steel/Passivated	50 Ohms	40 GHz	1.5 Max



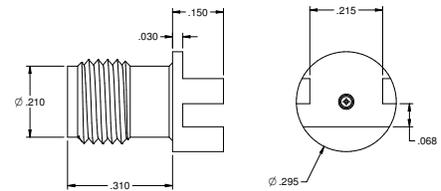
## Jack, 0.016" Board Thickness, Straddle Mount, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-821	Gold-Plated Brass	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5GHz-40 GHz



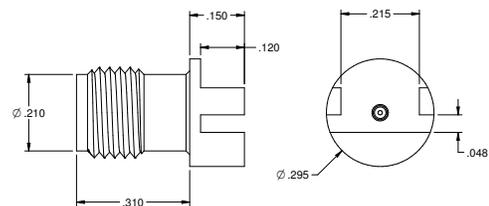
## Jack, 0.062" Board Thickness, Straddle Mount, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-841	Gold-Plated Brass	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5GHz-40 GHz



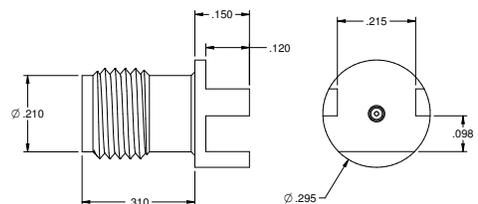
## Jack, 0.042" Board Thickness, Straddle Mount, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-851	Gold-Plated Brass	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5GHz-40 GHz



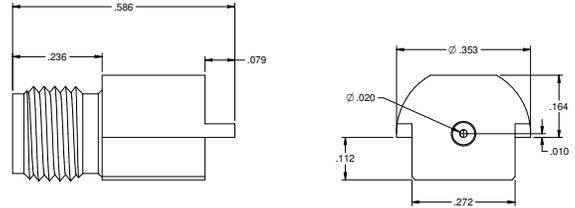
## Jack, 0.093" Board Thickness, Straddle Mount, Solder Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-861	Gold-Plated Brass	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5GHz-40 GHz



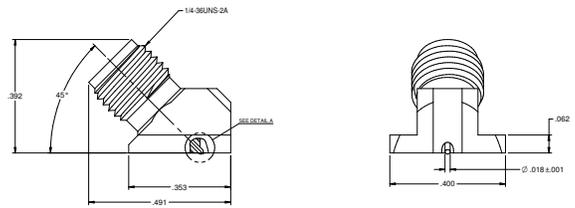
## Jack, End Launch, Board Cutout

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-811	Gold-Plated Brass	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5 GHz-40 GHz



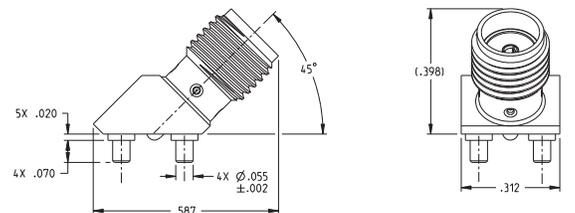
## 2.92mm Jack, PCB Mount

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-221	Gold-Plated Brass	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5 GHz-40 GHz



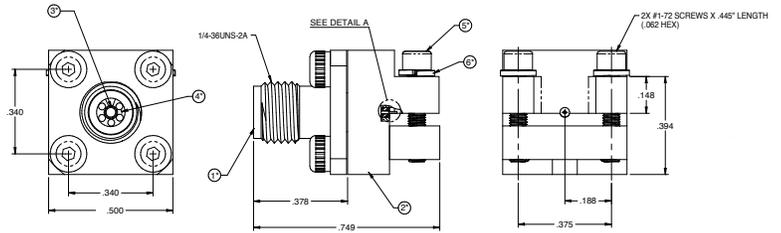
## 45° PCB Mount Connector

Part Number	Material	Impedance	Maximum Frequency	VSWR
142-0711-271	Gold-Plated Brass	50 Ohms	18 GHz	1.25 MAX DC-26.5 GHz



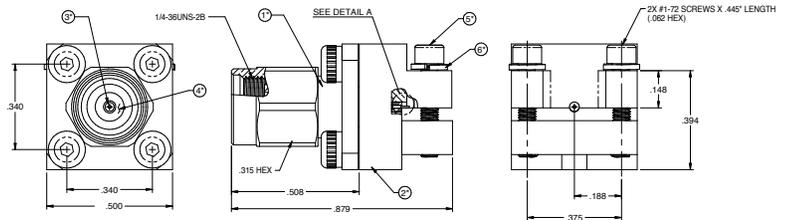
## Jack, Screw-On Type

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-802	Stainless Steel/Passivated	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5GHz-40 GHz



## Plug, Screw-On Type

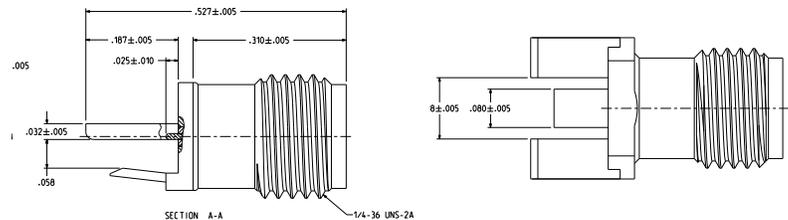
Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0801-802	Stainless Steel/Passivated	50 Ohms	40 GHz	1.25 MAX DC-26.5 GHz 1.5 MAX 26.5 GHz-40 GHz



## Self-Fixture End Launch Connector

### Jack, PCB End Launch, Self-Fixture Design

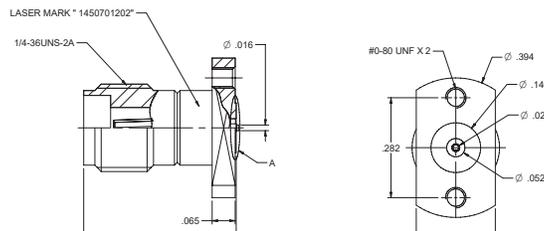
Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-251	Stainless Steel/Passivated	50 Ohms	67 GHz	Dependant on Application



# Vertical Launch Connectors

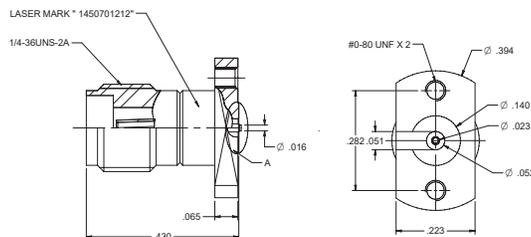
## 2-Hole Flange Mount Jack, PCB Compression Mount, Stripline

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-202	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



## 2-Hole Flange Mount Jack, PCB Compression Mount, Microstrip

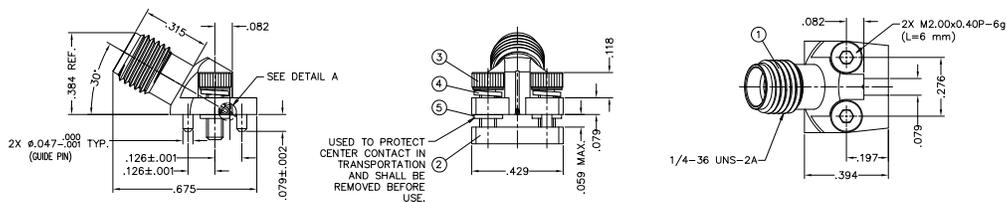
Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-212	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



# Angled Precision RF Coax Connectors

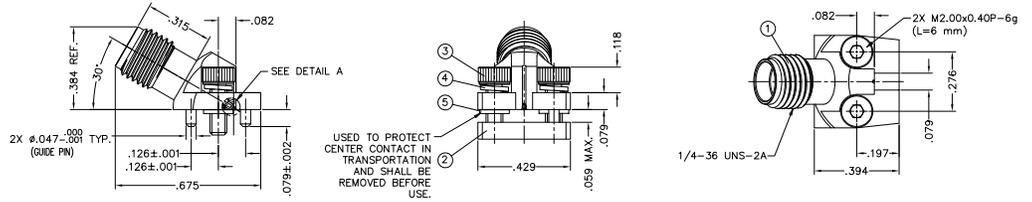
## 2.92 mm Jack, Solderless PCB Mount

Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
145-0791-301	30°	Beryllium Copper, Gold-Plated	50 Ohms	1.30 Max to 40 GHz	DC - 40 GHz



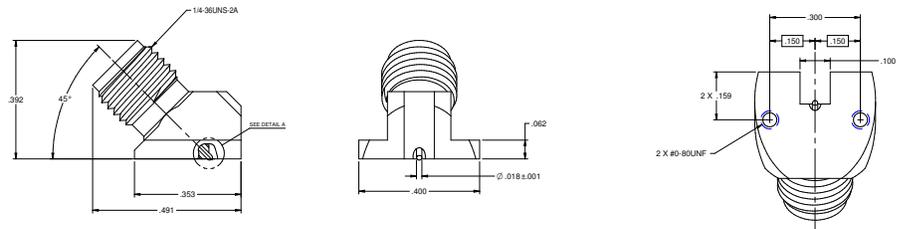
## SMA Jack, Solderless PCB Mount

Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
142-0791-301	30°	Beryllium Copper, Gold-Plated	50 Ohms	1.30 Max to 26.5 GHz	DC - 26.5 GHz



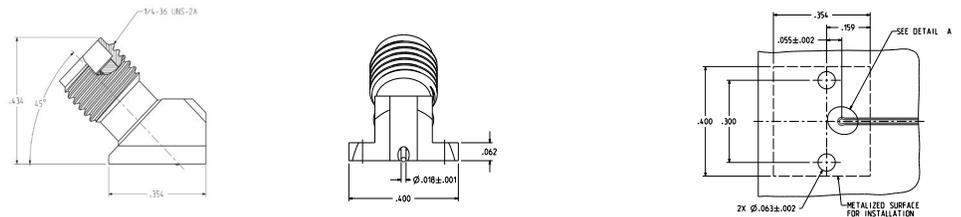
## 2.92 mm Jack, Solderless PCB Mount

Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
145-0701-221	45°	Beryllium Copper, Gold-Plated	50 Ohms	1.25 Max to 26.5 GHz 1.5 Max to 40 GHz	DC - 40 GHz



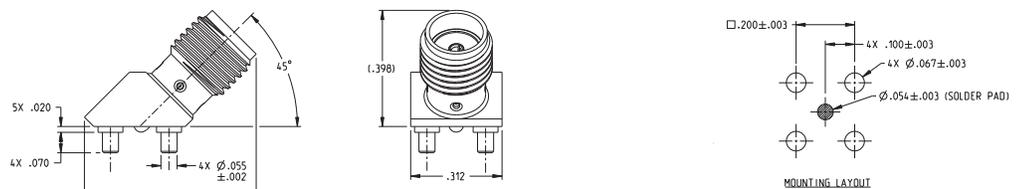
## SMA Jack, Solderless PCB Mount

Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
142-0711-281	45°	Beryllium Copper, Gold-Plated	50 Ohms	1.5 Max	DC - 26.5 GHz



## SMA Jack, Solderless PCB Mount

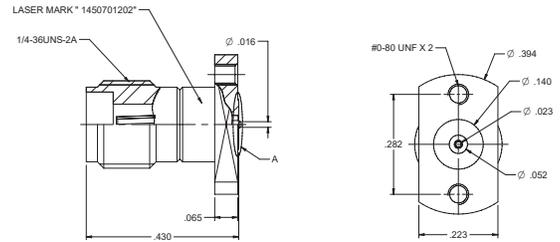
Part Number	PCB Mount	Material	Impedance	VSWR	Frequency Range
142-0711-271	45°	Beryllium Copper, Gold-Plated	50 Ohms	1.5 Max	DC - 18 GHz



## Low Profile Connectors – (at 0.375” Height)

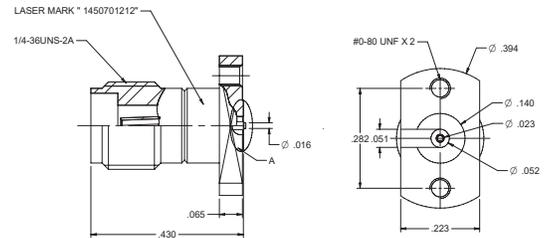
### 2-Hole Flange Mount Jack, PCB Compression Mount, Stripline

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-202	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



### 2-Hole Flange Mount Jack, PCB Compression Mount, Microstrip

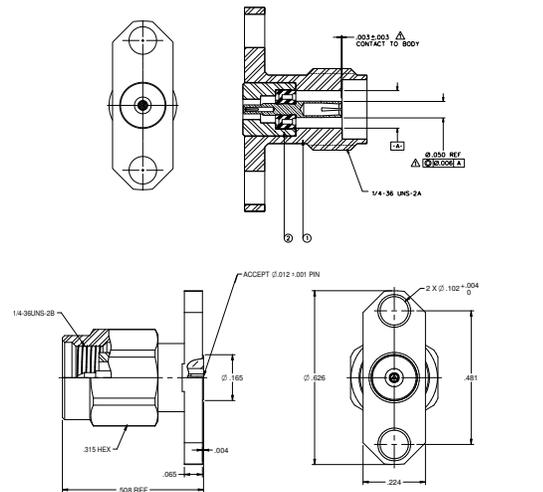
Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-212	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



## Flange Connectors

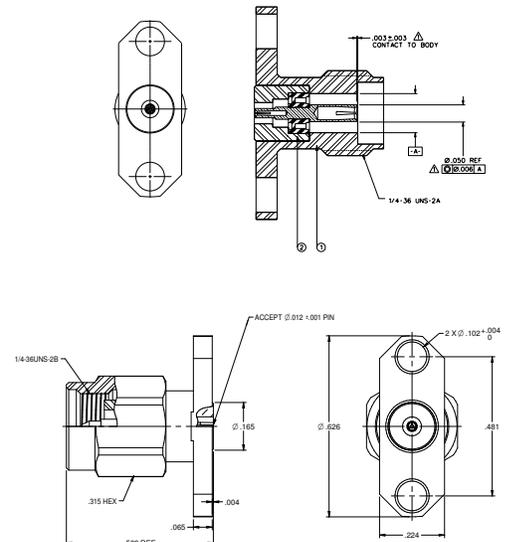
### 2-Hole Flange Mount Jack and Plug Receptacle, Stripline

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-601	Stainless Steel/Gold Plated	50 Ohms	40GHz	1.20
145-0701-602	Stainless Steel/Passivated	50 Ohms	40GHz	1.20
145-0801-602	Stainless Steel/Passivated	50 Ohms	40GHz	1.20



### 4-Hole Flange Mount Jack and Plug Receptacle

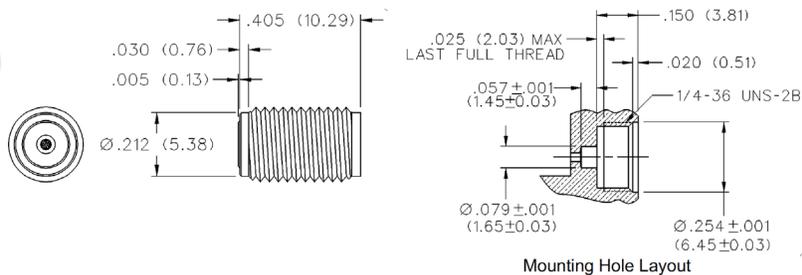
Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-611	Stainless Steel/Gold Plated	50 Ohms	40GHz	1.20
145-0701-612	Stainless Steel/Passivated	50 Ohms	40GHz	1.20
145-0801-612	Stainless Steel/Passivated	50 Ohms	40GHz	1.20



# Field Receptacle Connectors

## Jack Receptacle, Thread Mount Field Replaceable

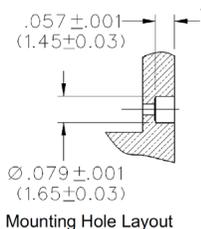
Part Number	Accepts Pin Size	Material
145-0701-001	0.0120 in +/- 0.0005 (0.305 +/- 0.013mm)	Stainless Steel/Gold Plated
145-0701-002	0.0120 in +/- 0.0005 (0.305 +/- 0.013mm)	Stainless Steel/Passivated



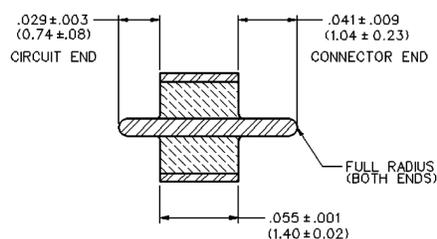
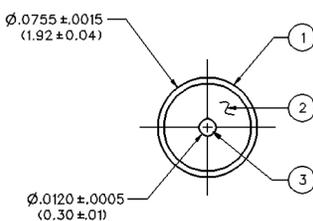
Mounting Hole Layout

## Hermetic Seal Feedthru

Part Number	Item 1 - Outer Ring	Item 2 - Insulator	Item 3 - Pin
142-1000-033	Kovar Gold pl 0.00005 minimum over Nickel pl 0.00005 minimum	Glass Corning 7070 or equivalent	Kovar Gold pl 0.00005 minimum over Nickel pl 0.00005 minimum



Mounting Hole Layout



Notes:  
1. Reference diagram on page 43

## Product Specification Table

### Environmental

<b>Hermeticity</b>	1x10 <sup>-8</sup> cc/sec at one atmosphere
<b>Solderability</b>	MIL-STD-202, Method 209 Operating
<b>Temperature</b>	-67°F to 329°F (-55°C to 165°C)

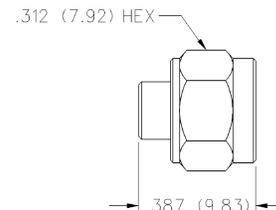
### Electrical

<b>Impedance</b>	50 Ohms
<b>Frequency Range</b>	DC to 40GHz
<b>VSWR</b>	Dependent upon application
<b>Working Voltage</b>	250 VRMS maximum at sea level
<b>Dielectric Withstanding</b>	500 VRMS minimum at sea level
<b>Insulation Resistance</b>	5000 megohm minimum
<b>Insertion Loss</b>	0.2 dB maximum at 40GHz

- Notes:
1. The hermetic seal should be mounted as flush as possible with the housing. Excessive recession will create a high impedance air gap between connection and housing which degrades electrical performance.
  2. The use of an additional counterbore to accommodate a solder ring for seal mounting is not recommended. A slight chamfer may be used if care is taken to completely fill the area with solder - avoid air gaps.

### Straight Solder Type Plug, with contact, slide-on nut

Part Number	Cable Type	Material
145-0693-001	0.086 Semi-Rigid (RG-405)	Stainless Steel/Gold Plated
145-0694-001	0.141 Semi-Rigid (RG-402)	Stainless Steel/Gold Plated
145-0693-002	0.086 Semi-Rigid (RG-405)	Stainless Steel/Passivated
145-0694-002	0.141 Semi-Rigid (RG-402)	Stainless Steel/Passivated



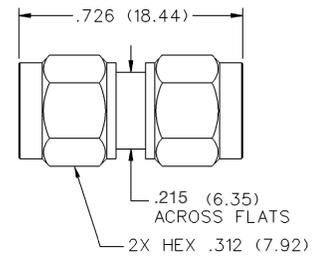
- Notes:
1. Stainless steel/passivated coupling nut & gold plated body
  2. Assembly instructions on page 42

## Same Series Adapters

2.92mm adapters are offered in same series and between series configurations. They are precision manufactured to RF component industry specifications, with a maximum frequency of 40GHz.

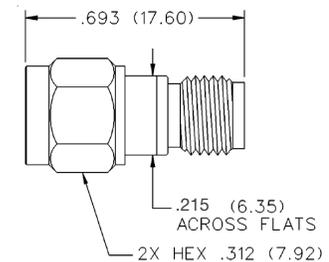
### Plug to Plug Same Series Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-202	Stainless Steel/Passivated	50 Ohms	67GHz	Typical VSWR 1.20



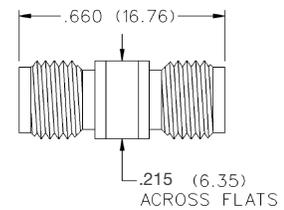
### Plug to Jack Same Series Adapter

Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-202	Stainless Steel/Passivated	50 Ohms	67GHz	Typical VSWR 1.20



### Jack to Jack Same Series Adapter

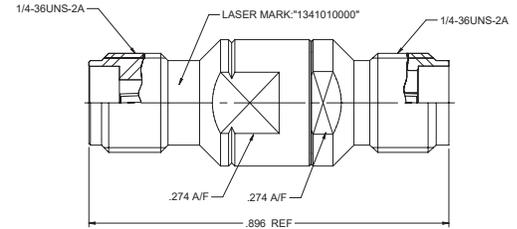
Part Number	Material	Impedance	Maximum Frequency	VSWR
148-0701-202	Stainless Steel/Passivated	50 Ohms	67GHz	Typical VSWR 1.20



## Between Series Adapters

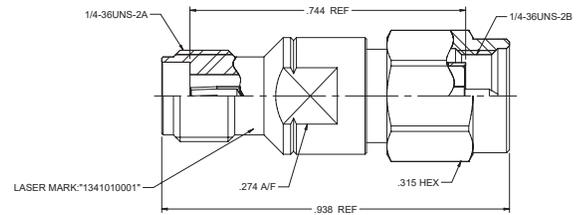
### Between Series, 2.92mm Jack To SMA Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1010-000	Stainless Steel/Passivated	50 Ohms	26.5GHz	1.30



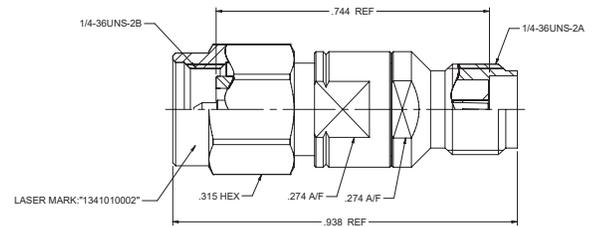
### Between Series, 2.92mm Jack To SMA Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1010-001	Stainless Steel/Passivated	50 Ohms	26.5GHz	1.30



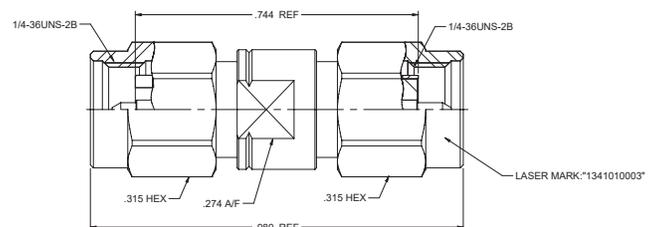
### Between Series, 2.92mm Plug To SMA Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1010-002	Stainless Steel/Passivated	50 Ohms	26.5GHz	1.30



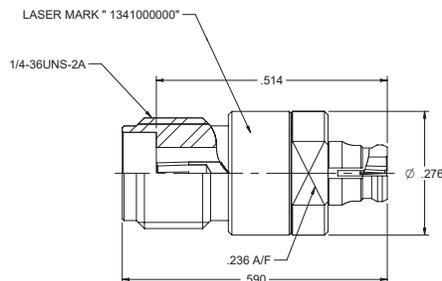
### Between Series, 2.92mm Plug To SMA Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1010-003	Stainless Steel/Passivated	50 Ohms	26.5GHz	1.30



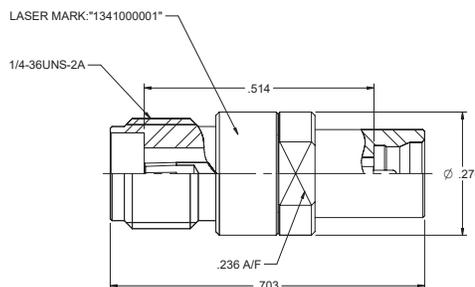
## Between Series, 2.92mm Jack To SMP Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-000	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



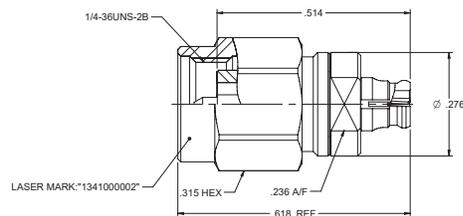
## Between Series, 2.92mm Jack To SMP Male

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-001	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



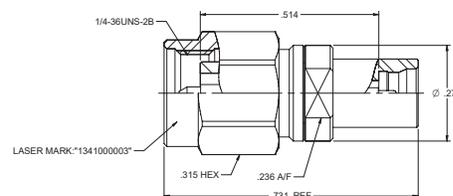
## Between Series, 2.92mm Plug To SMP Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-002	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



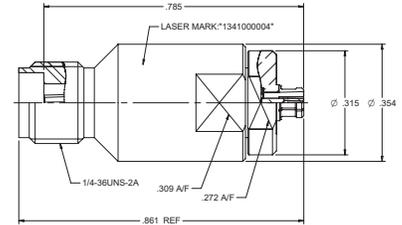
## Between Series, 2.92mm Plug To SMP Male

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-003	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



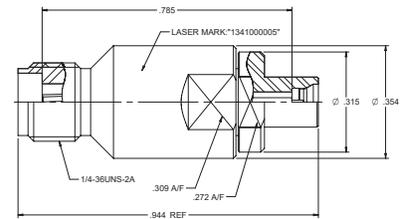
## Between Series, 2.92mm Jack To SMPM Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-004	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



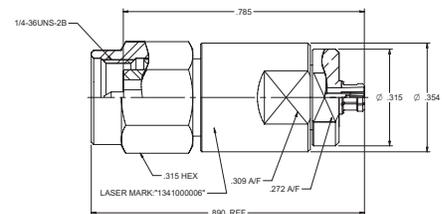
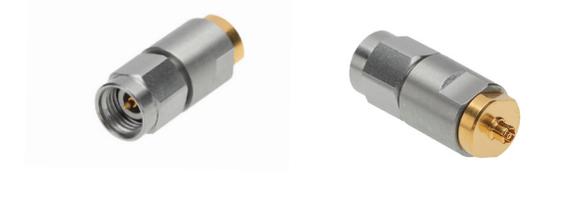
## Between Series, 2.92mm Jack To SMPM Male

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-005	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



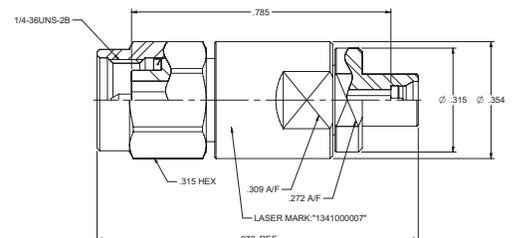
## Between Series, 2.92mm Plug To SMPM Female

Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-006	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



## Between Series, 2.92mm Plug To SMPM Male

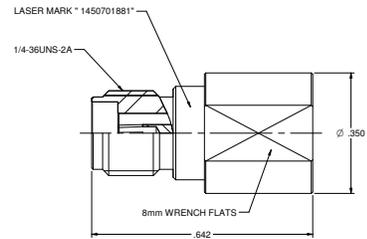
Part Number	Material	Impedance	Maximum Frequency	VSWR
134-1000-007	Stainless Steel/Passivated	50 Ohms	40GHz	1.25



# Terminations

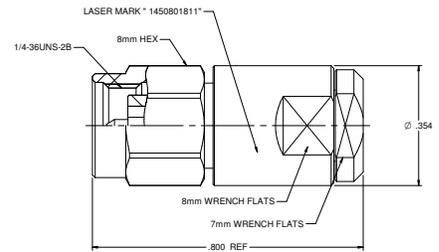
## Termination Jack

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-881	Stainless Steel/Passivated	50 Ohms	40GHz	1.30



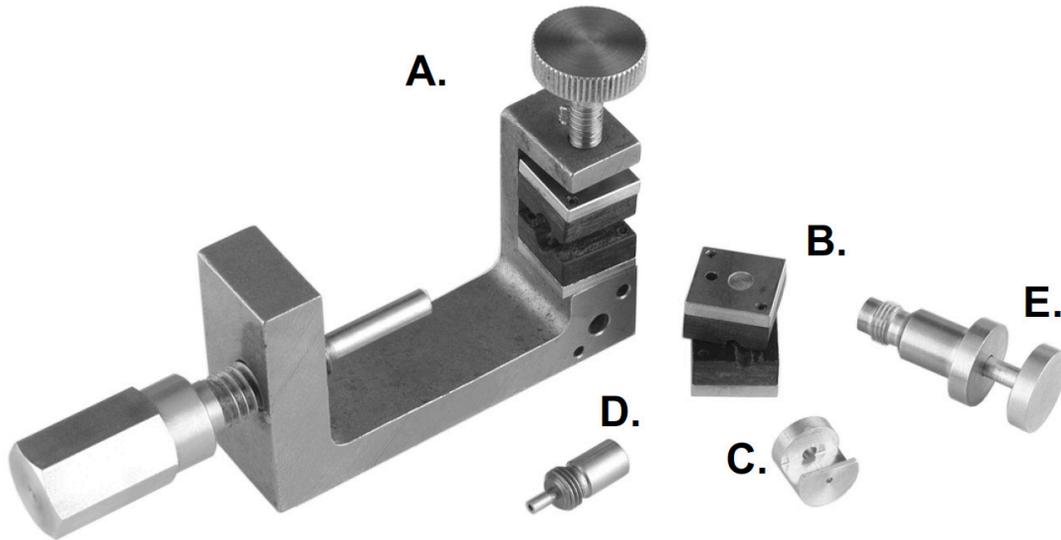
## Termination Plug

Part Number	Material	Impedance	Maximum Frequency	VSWR
145-0701-881	Stainless Steel/Passivated	50 Ohms	40GHz	1.30



## 2.92mm Cabled Connectors

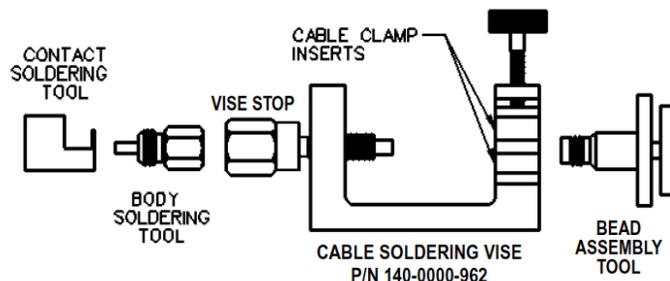
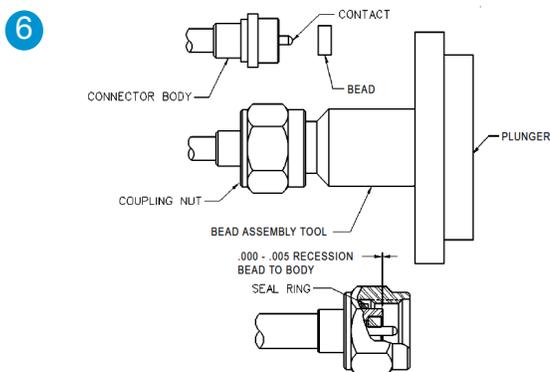
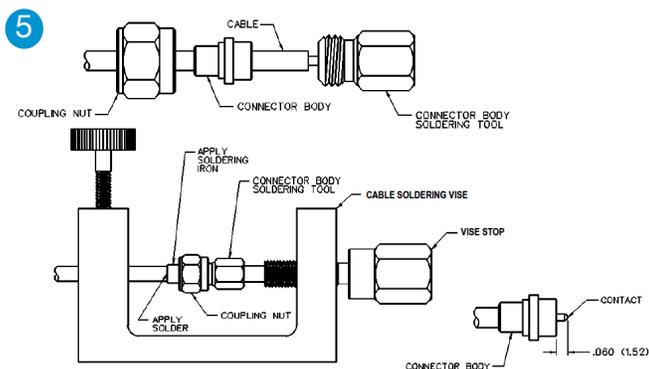
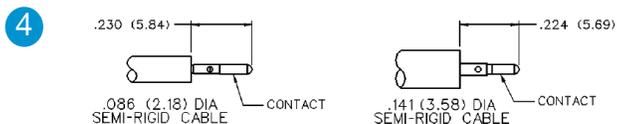
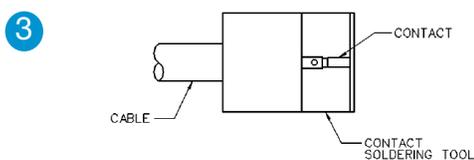
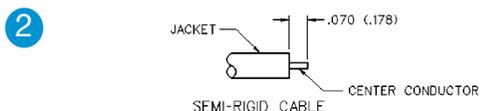
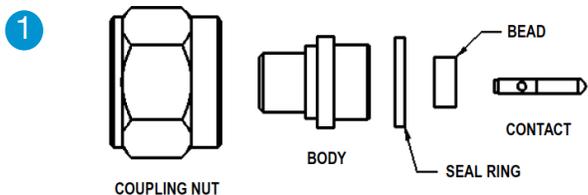
Accurate assembly of the 2.92mm cabled connectors is obtained with the tools listed below. Industry standard devices are used if possible for customer convenience and tool compatibility.



### Termination Plug

Item	Part Number	Description
A	140-0000-962	Semi-rigid cable vise (does not include inserts(B) or vise stop (F))
B	140-0000-964	Cable clamp inserts, 0.086 semi-rigid
	140-0000-965	Cable clamp inserts, 0.141 semi-rigid
C	140-0000-960	Contact soldering tool, 0.086 plug
	140-0000-961	Contact soldering tool, 0.141 plug
D	140-0000-958	Body soldering tool, 0.086 plug
	140-0000-959	Body soldering tool, 0.141 plug
E	140-0000-957	Bead assembly tool, Semi-rigid plugs, all cables
F	140-0000-968	Vise stop, (2.92mm)

## 2.92mm Solder Type Straight Plugs for Semi-Rigid Cables



- 1 Identify connector parts (5 piece parts) and tools (5 tools.)
- 2 Strip cable jacket and dielectric to dimension shown.
- 3 Place center contact onto center conductor. Slide contact soldering tool onto contact. Clamp the cable contact and tool into cable soldering vise and solder contact to center conductor. High temperature solder, such as 95/5 Sn/Ag is recommended so that contact solder joint remains stable during body soldering operation. Solder paste is recommended for the contact solder joint to minimize excess solder. The assembled dimension should be as shown.
- 4 Remove excess solder from contact with a sharp blade and clean contact. Check for presence of excess solder by sliding body soldering tool over the contact. Remove soldering tool.
- 5 Place connector nut and body on cable. Place connector body soldering tool over contact and thread the coupling nut and connector body firmly to the tool. Place cable subassembly into cable soldering vise. Clamp cable and soldering tool securely to insure the cable dielectric expansion will not disturb the cable in the vise during soldering, Place hot soldering iron on the connector body sleeve and apply solder from the opposite side. A low temp solder, such as 60/40 Sn/Pb is recommended for the body solder joint. Allow the soldered joint to cool and remove from fixture. Check contact location to the body. The best electrical results are achieved when the contact location is within a tolerance of 0.060 +/- 0.001.
- 6 Place bead onto neck portion of the tool. Thread Bead Assembly tool firmly into the coupling nut. Push the tool's plunger between your thumb and fingers to assemble the bead. Check bead location. Assemble seal ring onto body.

Tool	145-0693-001/002 (for 0.086 semi-rigid)	145-0694-001/002 (for 0.141 semi-rigid)
Semi-Rigid Cable Vise	140-0000-962	140-0000-962
Vise Stop	140-0000-968	140-0000-968
Bead Assy. Tool	140-0000-957	140-0000-957
Contact Soldering Tool	140-0000-960	140-0000-961
Body Soldering Tool	140-0000-958	140-0000-959
Cable Clamp Insert	140-0000-964	140-0000-965

## Field Replaceable

The field replaceable connectors manufactured by Johnson, are easy to install and replace. The hermetic seal is mounted into the circuit module wall and the connector can be removed and replaced without destroying the hermeticity of the circuit housing.

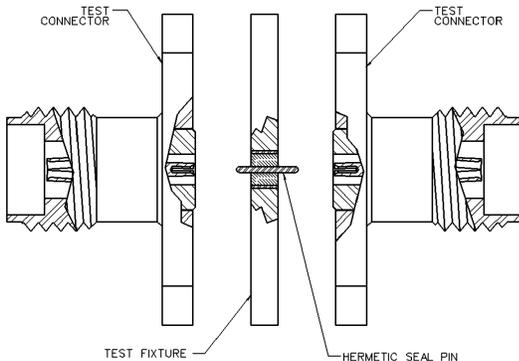
The field replaceable connector creates a transition from microstrip circuitry to a coaxial transmission line. The 2.92mm seal pin diameter is 0.012 (0.030) to minimize the capacitive effects on the circuit trace. For optimum electrical performance, the transition from the hermetic seal to the microstrip trace must be properly compensated. Compensation involves adjusting the microstrip trace width to minimize any impedance discontinuities found in the transition area.

The plot shown below is representative of the typical return loss of a Johnson field replaceable 2.92mm connector. To produce the data shown below, a test fixture is created using the Johnson 2.92mm hermetic seal. The fixture consists of a suitably thick spacer plate with the hermetic seal mounted flush to both surfaces. Two connectors are mounted back to back around the fixture and the VSWR of this test assembly is measured. The calculated return loss trace shown is equivalent to the square root of the measured VSWR of the test assembly. Since the connectors tested are of identical design, it can be stated with fair accuracy that the calculated data shown represents the response of a single field replaceable connector and its transition to the hermetic seal.

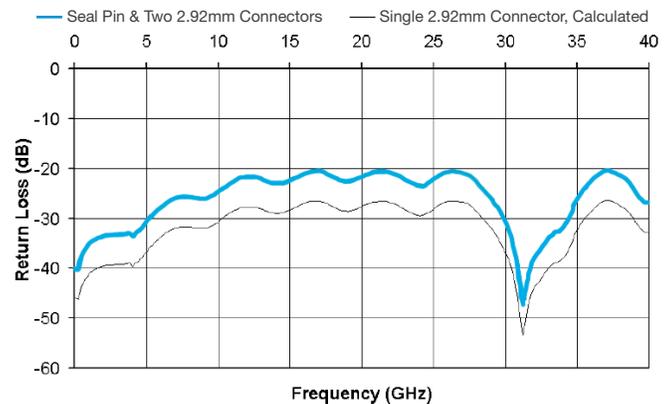
Although Johnson does not publish a VSWR specification for field replaceable connectors, typical connector return loss can be expected to be less than -20 dB through 40GHz. A VSWR specification is not stated because an industry standard method for testing field replaceable connectors does not exist. The actual performance of the connector is dependent upon the following:

1. For optimum electrical performance, Johnson recommends the use of our standard 142-1000-033 hermetic seal with a pin diameter of 0.0120 (0.305)  $\pm$ 0.0005 (0.013).
2. It is recommended that the hermetic seal be mounted flush with the circuit housing. Tolerance variations between the hermetic seal and machined housing do not always guarantee an optimum transition to the connector. Some manufacturers recommend an additional counterbore in the circuit housing to accommodate a solder washer during installation of the seal. Johnson does not recommend this type of installation because if the counterbore is not completely filled with solder, electrical discontinuities may be created.
3. The transition between the hermetic seal pin and the microstrip trace will effect electrical performance, as stated above. Several different methods of hermetic seal mounting and seal pin to microstrip trace attachment are used in the industry.

### Field Replaceable Test Assembly



### Typical Return Loss



## 2.92mm (SMK) End Launch Connectors

### PC Mounting Instructions (Screw-on Type)

Step A. Position the end launch connector on the pc board and make sure the connector body is fit tightly against the board edge.

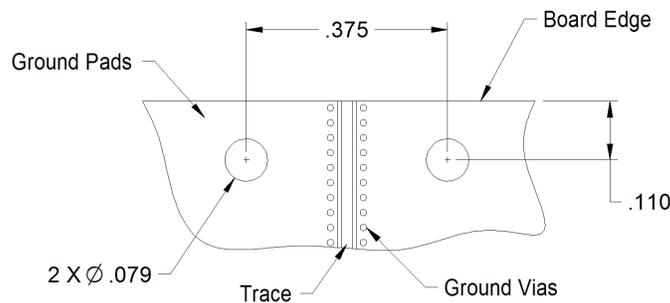
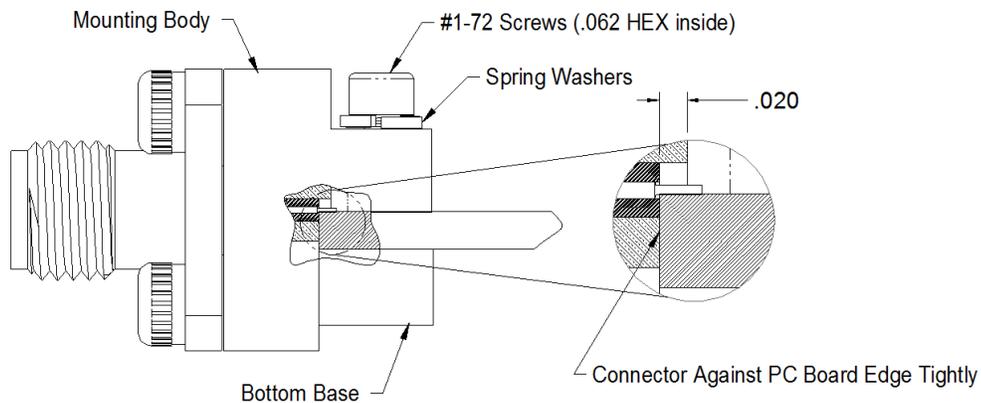
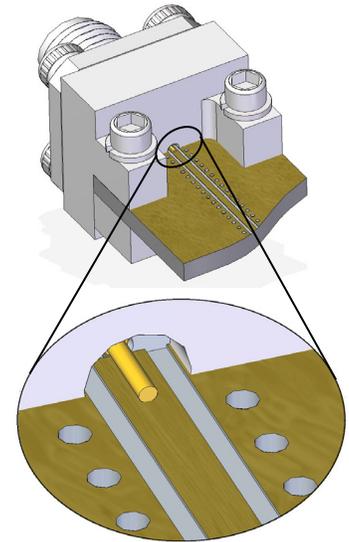
Step B. Insert mounting screw # 1-72 through spring washer, mounting body, pc board and bottom base. Slightly adjust the location and make sure the contact pin is centered on the signal trace.

Step C. Tighten the screws and the torque force should not exceed 20 in-oz.

Optional:

Step D. Solder the contact pin on the signal trace by using a minimal amount of solder. Ensure the solder flows along with the length of the outside pin to create a good solder joint.

Step E. Remove any excess solder and clean all flux and other residues from the solder joint area. (Note: Any excess solder or flux will affect performance.)



## Test Data with Coplanar Waveguide Circuit Board

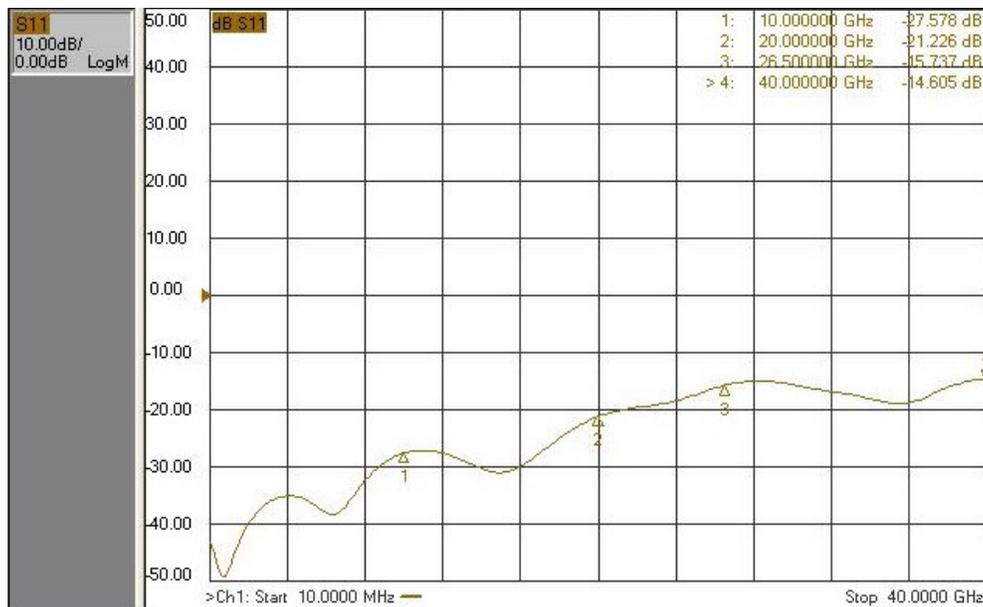
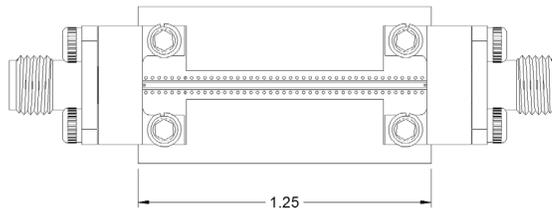
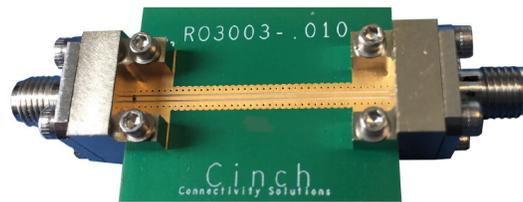
### DUT information:

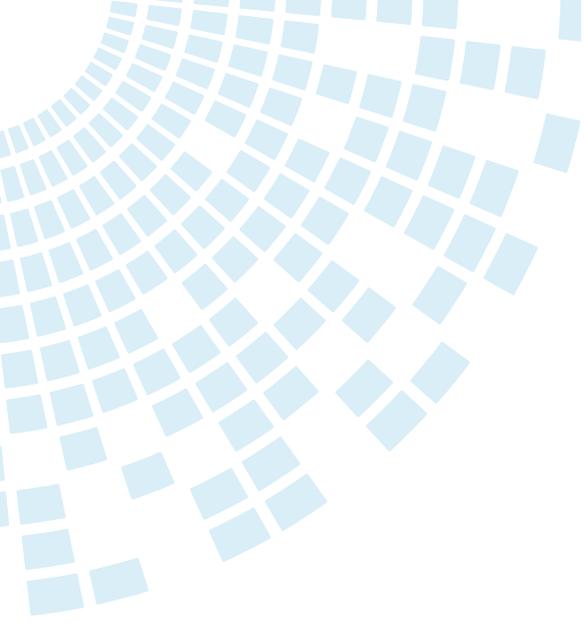
2.92mm End Launch Screw-on Type Jack (Connector P/N.145-0701-802)

Rogers RO3003 Circuit Board (0.010" Substrate Thickness, 1oz Copper Foil)

Signal Trace: Grounded Coplanar Waveguide (GCPW)

(Note: GCPW is the recommended transmission line structure on the circuit board for this connector, but other type trace line such as microstrip also can be used and resulted in good performance.)

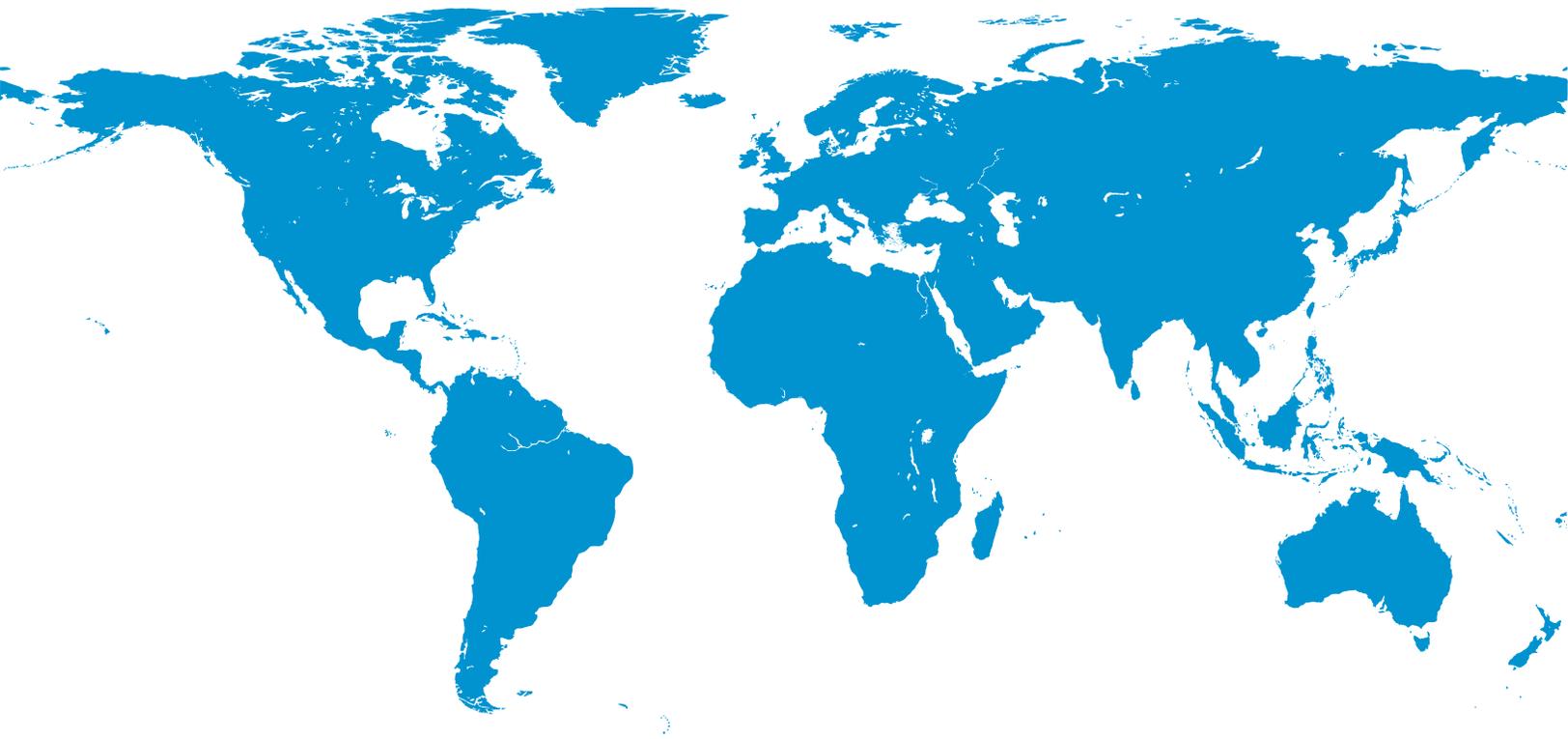




## About Cinch Connectivity Solutions

For over 100 years, Cinch Connectivity Solutions has manufactured high-quality and reliable high-performance connectors and cable assemblies. Cinch is recognized as a world class connectivity supplier of RF, fiber optic, hybrid, microwave components, circular, d-subminiatures, modular rectangular, electronic enclosures and cable assemblies.

Cinch provides innovative solutions to the military, commercial aerospace, networking, telecommunication, test and measurement, oil and gas and other harsh environment industries.



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